

5/25

| | | |
|-------------------------------------|--------------|-------|
| DART AEROSPACE LTD | Work Order: | 23425 |
| Description: Strut | Part Number: | D2814 |
| Drawing: D2814 Rev.A1 D2727 Rev. A1 | Qty: | 10 |

| Step | Location | Procedure | By | Date | Qty |
|------|------------|---|----|----------|-----|
| 1 | EXPEDITING | Open W/O | RF | 05.05.26 | 10 |
| 2 | METAL | Punch 304/316/318 SS Seamless Tubing, 1/2" O.D. x 0.035" wall to length as per Dwg. D2814 and spec. control Dwg. D2727 using Jig DT 8012 Batch M7495 | J | 05-06-21 | 10 |
| 3 | METAL | Deburr | FF | 05.06.21 | 10 |
| 4 | QC | Inspect Level 5 | RD | 05.06.23 | 10 |
| 5 | FINISHING | Powder Coat White (Ref 4.3.5.2) as per QSI 005 4.3 | M | 05.06.23 | 10 |
| 6 | QC | Inspect Level 3 | U | 05.06.24 | 10 |
| 7 | STORES | Bag and Tag | DL | 05/06/24 | 10 |
| 8 | EXPEDITING | Inspect Level 21 Close W/O 5.74 Cost / Part 6.18 | RF | 05.06.28 | 10 |

C2

| Rev | Date | Change | Revised By | Approved |
|-----|----------|--------------------------------------|------------|----------|
| A | 99.09.30 | Preliminary Issue | EC | |
| B | 99.10.29 | Now released | EC | |
| C | 02.06.18 | Added finishing level (Ref. ECN 435) | KJ RF | DA |

RELEASED
02/06/25 RF

| W/O: | | WORK ORDER CHANGES | | | | | | |
|------|------|--------------------|----|------|-----|---------------------------------|--------------------------|--|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Mfg / Design Mgr | Approval QC Inspector | |
| | | | | | | | | |
| | | | | | | | | |

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|----------------------------------|----------------|---------------------------|------------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Design Mgr | Approval QC Inspector |
| | | | Initial Design Mgr | Action Description Design Mgr | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

Part No: _____

PAR #: _____

Fault Category: _____

NCR: Yes No DQA: _____

Date: _____

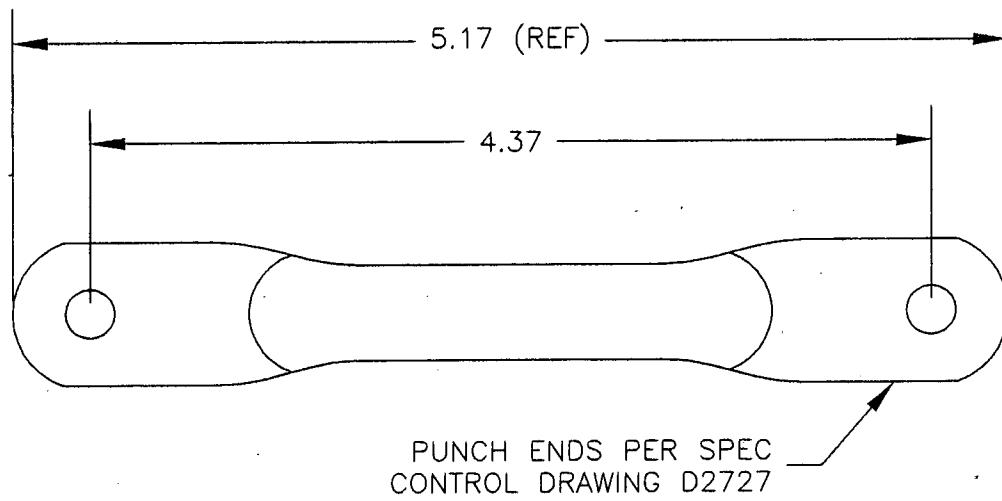
NOTE: Date & initial all entries

QA: N/C Closed: _____

Date: _____

DART

| | | |
|----------|---------------|---|
| DESIGN | DRAWN BY | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA |
| CHECKED | APPROVED | DRAWING NO. D2814 |
| DATE | | TITLE STRUT |
| 99.09.29 | | SCALE 1:1 |
| A | 99.09.29 | NEW ISSUE |
| A1 | CP-A 02.03.26 | ADD FINISH |

RELEASED
 99.10.12 KE
**NOTE:**

MATERIAL: 304/316/318 SS, 0.50 OD x 0.035 WALL,

ENSURE SEAMLESS TUBING IS USED

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QQS 4.3

SHOP COPYRETURN TO
ENGINEERING

LED COPY

ATTACHMENT

ATTACHMENT

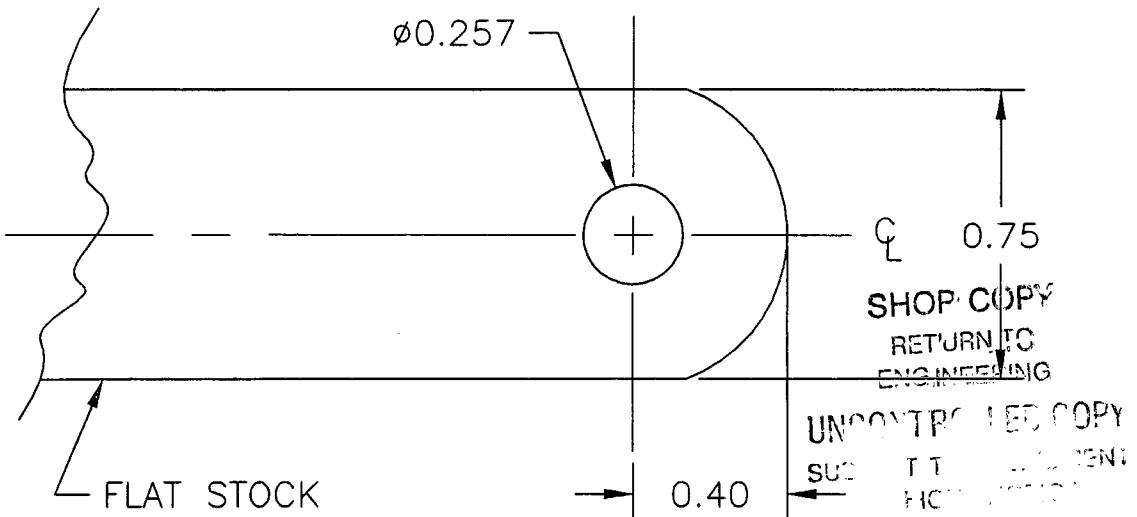
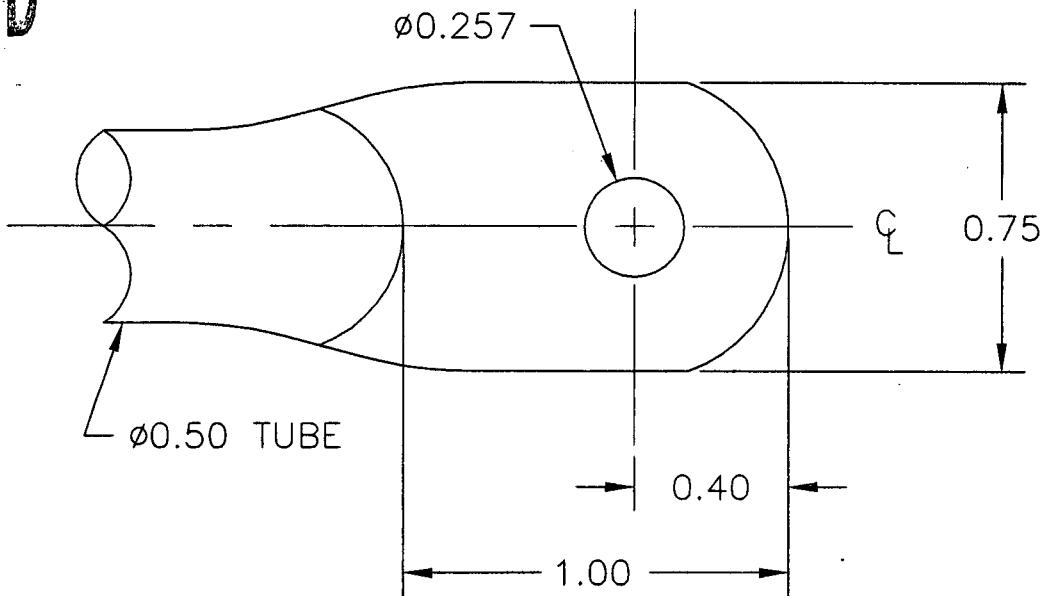
ORDER

23425

DART

| | | | |
|----------------------|-------------------------|--|------------------------|
| DESIGN <i>KE</i> | DRAWN BY <i>KE</i> | DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA | |
| CHECKED <i>MM</i> | APPROVED <i>GA</i> | DRAWING NO. D2727 | REV. A SHEET 1 OF 1 |
| DATE 97.11.24 | | TITLE PUNCH DT8012 SPEC CONTROL | SCALE 2:1 |
| A | 97.11.24 | NEW ISSUE | |
| A1 | HCP 01.12.20 | ADD TOLERANCE NOTE | |

SPECIFICATION CONTROL DRAWING FOR PUNCH DT8012

RELEASED
98/03/06 KE

NOTE: TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.

AIRPORT ORDER
NO. 23425

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

May 25, 2005
03:44 pm

| | | | | | |
|-------------------|---|----------|------------------|---|------------------------------|
| Work Order No | : | 0023425 | Department Code: | | |
| Project Name | : | D2814 | Burden Flags | : | NNNNNNN |
| Project For | : | WK525 | WO Status | : | Open |
| Work Order Type | : | Main | Invoice State | : | Not Invoiced |
| Main WO Number | : | | Invoice Date | : | |
| House Part Number | : | D2814 | Invoice Number | : | |
| Description | : | Strut | Invoice Amount | : | 0.00 |
| Manufactured | : | Yes | | | |
| Amount Req'd | : | 10 | Order Entry No | : | |
| Amount Done | : | 0 | OE Value | : | 0.00 |
| Start Date | : | 05-24-05 | Est Mark Up | : | 0.000% |
| Est Finish Date | : | 06-23-05 | Actual Mark Up | : | 0.000% |
| Act Finish Date | : | | | | |
| Drawings Reqd | : | No | | | |
| Ok for Approval | : | | | | |
| Approval Rec'd | : | | | | \$0 Posted to Finished Goods |

| | Estimated | Actual | Var. % | Posted | To Post |
|-------------------|-----------|--------|--------|--------|---------|
| Material Cost | : | 0.00 | 0.00 | 0.00 | 0.00 |
| Engineering Hours | : | 0.00 | 0.00 | 0.00 | 0.00 |
| Engineering Cost | : | 0.00 | 0.00 | 0.00 | 0.00 |
| Production Hours | : | 0.00 | 0.00 | 0.00 | 0.00 |
| Production Cost | : | 0.00 | 0.00 | 0.00 | 0.00 |
| Packaging Hours | : | 0.00 | 0.00 | 0.00 | 0.00 |
| Packaging Cost | : | 0.00 | 0.00 | 0.00 | 0.00 |
| OverHead Hours | : | 0.00 | 0.00 | 0.00 | 0.00 |
| OverHead Cost | : | 0.00 | 0.00 | 0.00 | 0.00 |
| CNC Hours | : | 0.00 | 0.00 | 0.00 | 0.00 |
| CNC | : | 0.00 | 0.00 | 0.00 | 0.00 |
| Misc. Hours | : | 0.00 | 0.00 | 0.00 | 0.00 |
| Misc. | : | 0.00 | 0.00 | 0.00 | 0.00 |
| Burden | : | 0.00 | 0.00 | 0.00 | |
| Total Cost | : | 0.00 | 0.00 | 0.00 | |
| Mark up | : | 0.000 | 0.000 | | |
| Selling Cost | : | 0.00 | 0.00 | | |

| | Estimated | Actual | |
|------------------------|-----------|--------|------|
| Labour Hrs/Amount Done | : | 0.00 | 0.00 |
| Profits/ (Loss) | : | 0.00 | 0.00 |